

INSTALLATION INSTRUCTIONS AND PARTS LIST

APPLICATION:

230822 SST GRILLE INSERT,
2008 AND NEWER FORD F-SERIES SUPER DUTY
F-250, F-350, F-450, F-550



NO DRILL INSTALLATION

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. OPEN THE VEHICLE HOOD TO ALLOW ACCESS TO THE REAR OF THE GRILLE.
3. THE HOOD MAY NEED TO BE HELD HALF OPENED TO INSTALL THE INSERTS AND FASTNERS
4. INSTALL EACH OF THE SST GRILLE INSERTS (ITEMS #1, THROUGH #5) AS FOLLOWS:
 - 4.1 PLACE THE CARRAIGE BOLT (ITEM # 6) INTO EACH HOLE.
 - 4.2 POSITION THE GRILLE INSERT INTO THE OPENING OF THE VEHICLE GRILLE. WITH THE BOLTS PROTRUDING THROUGH THE GRILLE.
 - 4.3 FROM THE REAR OF THE VEHICLE GRILLE INSTALL RETAINER PLATES (ITEM #7) AND THE 10-24 KEPS LOCK NUT (ITEM #8) AS SHOWN AND FINGER TIGHTEN ONLY.
 - 4.4 REPEAT STEPS 4.1 TROUGH 4.3 FOR ALL INSERTS.
 - 4.5 CENTER THE SST GRILLE INSERTS AND TIGHTEN ALL FASTENERS. USE CAUTION NOT TO OVERTIGHTEN AS YOU COULD CRACK THE VEHICLE GRILLE.
5. CLOSE THE HOOD TIGHT AND MAKE SURE THAT IT LATCHES SECURELY.

SERVICE PARTS LIST

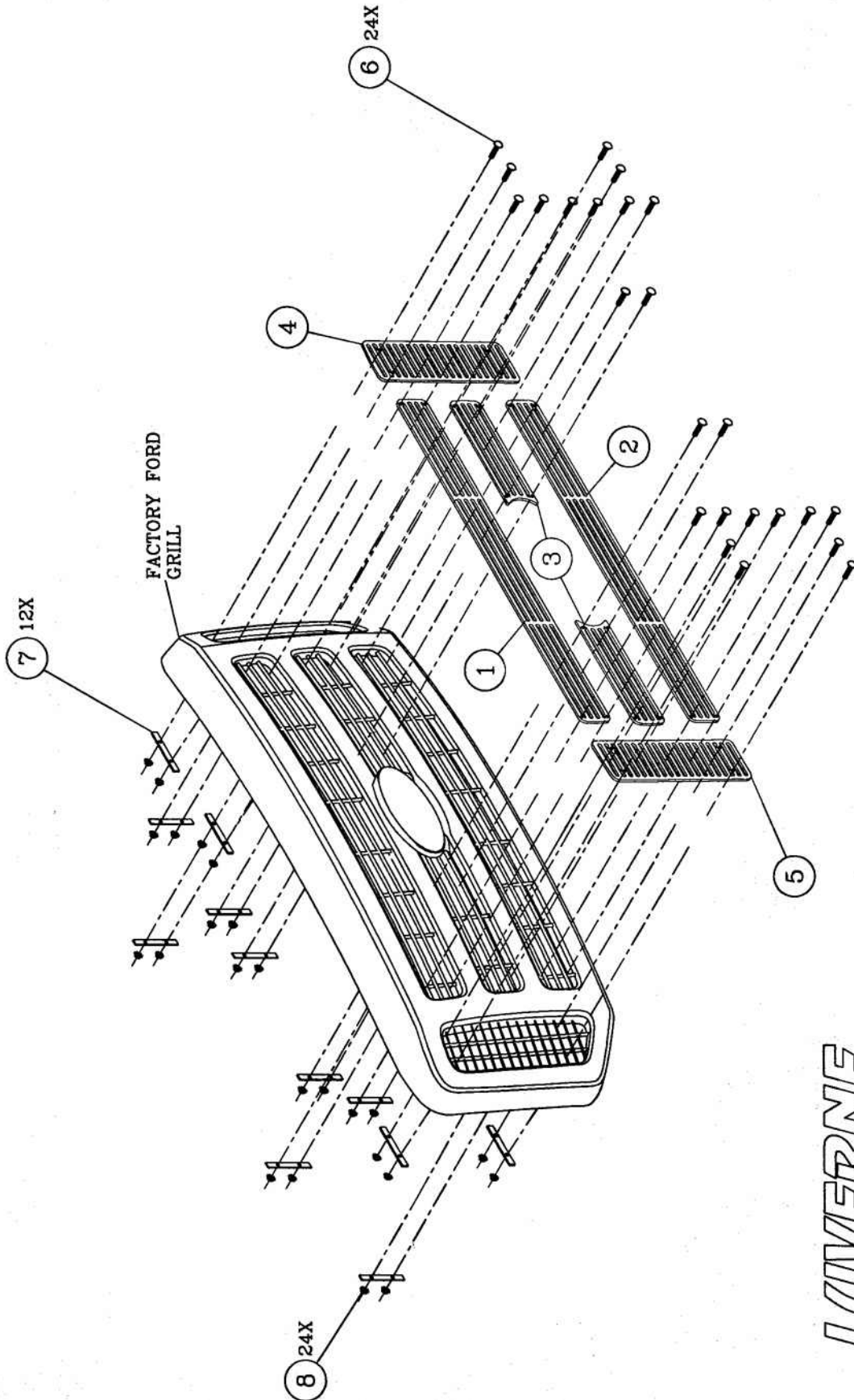
ITEM	PART NO.	QTY	DESCRIPTION
1	107901	1	SST GRILLE INSERT, UPPER,230822
2	107902	1	SST GRILLE INSERT, LOWER,230822
3	107903	2	SST GRILLE INSERT, CENTER RH/LH,230822
4	107904	1	SST GRILLE INSERT, OUTER LH,230822
5	107905	1	SST GRILLE INSERT, OUTER RH,230822
6	104389	24	BOLT-CARRIAGE, 10-24 X 1-1/2", SST
7	235012	12	PLATE-REATAINER, SST, 0.125 X 0.5 X 3.5
8	105370	24	NUT- KEPS, 10-24, SST

LIVERNE
ISO9001:QS9000 CERTIFIED TRUCK
EQUIPMENT
1200 Birch Street
Brandon, SD 57005
INC.

SERVICE PARTS LIST

MODEL NO. - 230822

2008 FORD SUPER DUTY



LAVERNE
TRUCK
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1200 Birch Street
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